

Technical Data Sheet

Green Mountain 40 – 8640 Glass Replacement Instructions

Kit #96-58405

INCLUDED IN KIT 96-58405:

- 1ea. 3030-053: Glass
- 4ea. 4500-2105: Screw, Machine 10-24x3/8"
- 4ea. 3120-021: Glass Clip Gasket
- 4ea. 5370-068: Glass Clip
- 5ft. 3110-056: Rope Gasket, 1/4" adhesive, non-core

TOOLS REQUIRED:

- Safety Glasses
- Work Gloves
- Philips Screwdriver

BEFORE YOU BEGIN: Check to make sure you have all the components listed in the kit. Read the instructions all the way through. Always work on a cool stove.

PROCEDURE:

1. Remove the door.
2. Remove the screws from the glass clips (use penetrating oil if necessary) – Set aside for reinstallation.
3. Carefully lift the damaged glass off the door and discard.
4. Remove any remaining glass and old gasket material.
5. Clean the screw holes and place a small amount of anti-seize compound in each one.
6. Install a new glass gasket in the glass gasket groove.
7. Place the new glass onto the door.
8. **Important! Center the glass** and ensure that the edges of the glass are parallel with the edges of the opening.
9. Check glass position again (centered, and parallel), then screw the glass retainer clips with the glass pads back on the door using a crisscross pattern. Tighten the screws no more than 1/8th of a turn after they seat. The glass will break at this point if not positioned correctly.
10. Apply a light film of anti-seize lubricant on the door's hinge pins if needed.
11. Install the door.
12. After 5 or 6 fires, check the glass retainer screws, and retighten if necessary.

