

# Technical Data Sheet

## Replacing The H-II Back and/or Side Plates *Back Plate #92-58240 / Side Plate #92-58241*

**Date:** 9/19/2012

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### **KIT CONTENTS:**

92-58241 Side Plate Assembly:  
1- #2211-27: Side Plate  
4- #4600-0300: 1/4" Flat Washers  
2- #4500-1200: 1/4"-20 X 1-1/4" Bolt  
2- #4200-0300: 1/4"-20 Reversible Lock Nut

92-58240 Back Plate Assembly:  
1- #2211-26: Back Plate  
2- #4600-0300: 1/4" Flat Washers  
1- #4200-0300: 1/4" Reversible Lock Nut  
1- #4500-1200: 1/4"-20 x 1" Bolt  
1- #4500-0920: 1/4"-20 x 1-1/4" T-Cut Screw

### **TOOLS REQUIRED:**

7/16" Socket  
7/16" Wrench  
Power Drill  
1/4" Drill Bit

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### **NOTE**

**Side Plate:** In older models, the side plate is bolted to the back plate. This bolt has been eliminated in production. It does not require replacement.

**Back Plate:** In older models, the right hand side bolt may need to be re-drilled. Use a 1/4" drill bit after marking the new holes location while the plate is in position.

### **PROCEDURE**

#### **Side Plate Removal:**

When removing the back and side plates, the side plate must be taken out first. Remove the 1 1/4"-20 bolt that joins the two plates. Use a 7/16" socket and wrench.

To remove the plate, remove the two 1/4"-20 X 1 1/4" bolts that hold the side plate to the bottom cast. Use a 7/16" socket and wrench. The two hex nuts can be located underneath the stove.

**Back Plate Removal:**

Review the instructions for side plate removal. If only the back plate is to be removed, it is not necessary to remove the side plate.

Remove the right hand side, 1/4"-20 X 1 1/4" bolt that holds the back plate to the bottom cast. Use a 7/16" socket and wrench. The hex nut can be located underneath the stove.

The left hand side, 1/4"-20 X 1" bolt is threaded into the bottom cast. Remove it with a 7/16" socket wrench.

**Side Plate and Back Plate Replacement:**

Both plates may be replaced by following removal procedures in reverse order.

**PRODUCT NOTICE**

Pre-drilled holes in the plates are used in the painting process. They do not have a bearing on the repair procedure.