

Technical Data Sheet

Craftsbury 8392,

Green Mountain 40/60 Refractory Stone and Baffle Kits

Covers Installation of Baffle and Stone Kits Included With Craftsbury 8392, GM40, GM60 stoves

INCLUDED IN KIT:

Green Mountain 40/Craftsbury 8392:

- (2) 1-0600-400 Rear Refractory Stone
- (1) 1-0600-401 Right Refractory Stone
- (1) 1-0600-402 Left Refractory Stone
- (2) 1-0600-403 Bottom Refractory Stone
- (2) 3070-020 Vermiculite Baffle
- (1) 3070-023 Rear Insulation Panel
- (1) 5640-014 Baffle Guard
- (1) 5640-010 Secondary Riser Assembly
- (1) 3070-205 Loose Vermiculite **(GM40)**

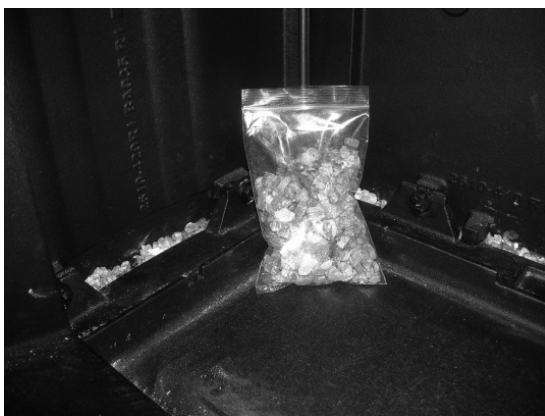
Green Mountain 60:

- (2) 1-0600-600 Rear Refractory Stone
- (1) 1-0600-601 Right Refractory Stone
- (1) 1-0600-602 Left Refractory Stone
- (4) 1-0600-604 Bottom Refractory Stone
- (2) 3070-025 Vermiculite Baffle
- (1) 3070-023 Rear Insulation Panel
- (1) 5660-010 Secondary Riser Assembly
- (1) 5660-014 Baffle Guard

Before You Begin: These components must be correctly installed prior to using this appliance. Completely read the instructions before attempting this installation.

Procedure:

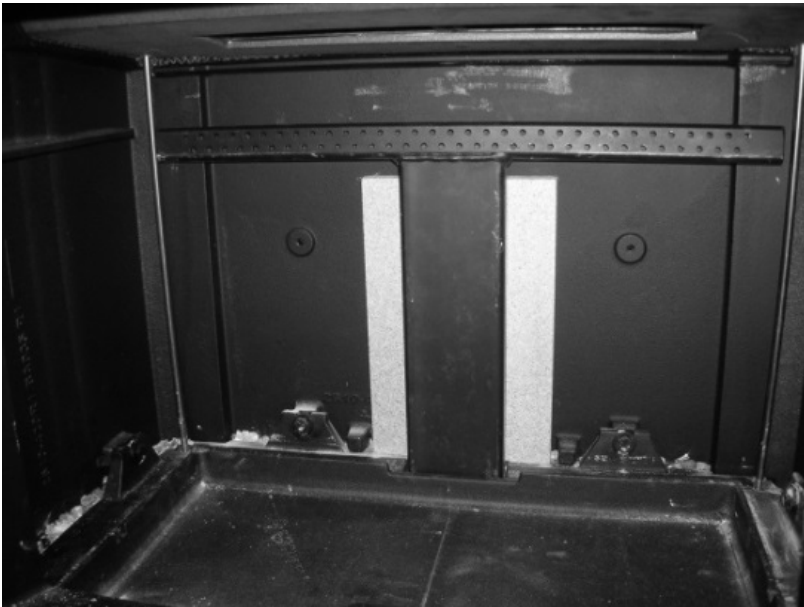
- 1) Sprinkle loose vermiculite in channel between the bottom casting and the side / rear castings. Avoid getting vermiculite in the secondary air opening and on the surfaces where the stones sit. **(GM 40 only)**



- 2) Place the rear (vermiculite) insulation panel against the center of the rear casting.



- 3) Place the secondary air assembly into the stove. The bottom tube will fit into the opening in the bottom casting. *Note: It will be locked in place by the installation of the refractory stones.*



- 4) Place the rear stones into the stove as shown.



- 5) Place the left and right stones into the stove, exactly as shown-with the cut portion up and facing into the firebox.



- 6) Place the right baffle into the stove. Push it fully to the right so that it sits on the cutout in the side stone.



- 7) While lifting the rear portion of the right baffle, insert the left baffle by engaging the rear and tipping up the front. **IMPORTANT** – do not force the pieces as they could break or crack – they will fit together without forcing them into place. The two baffles will overlap at the center joint and sit in the grooves of the left and right stones.



- 8) Place the baffle guard over the front edge of the baffles. Push it as far back as it will go, onto the baffle plates.



- 9) Place the bottom refractory stones into the stove.

